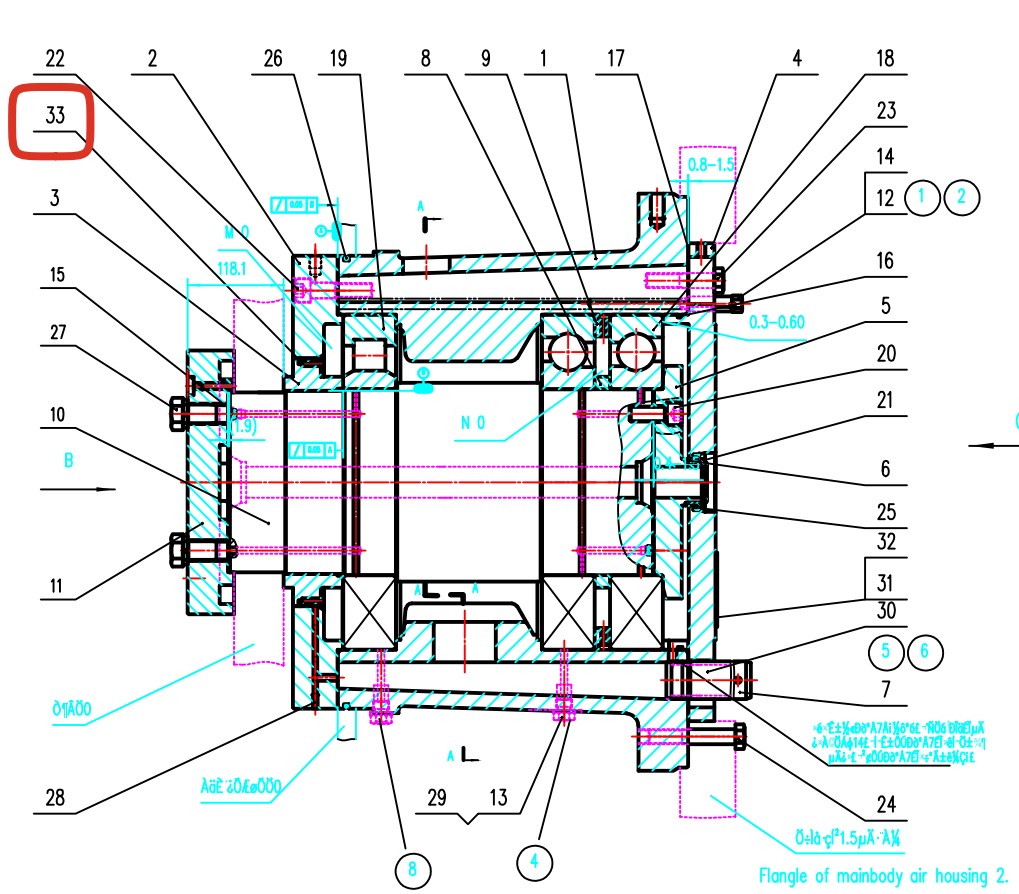
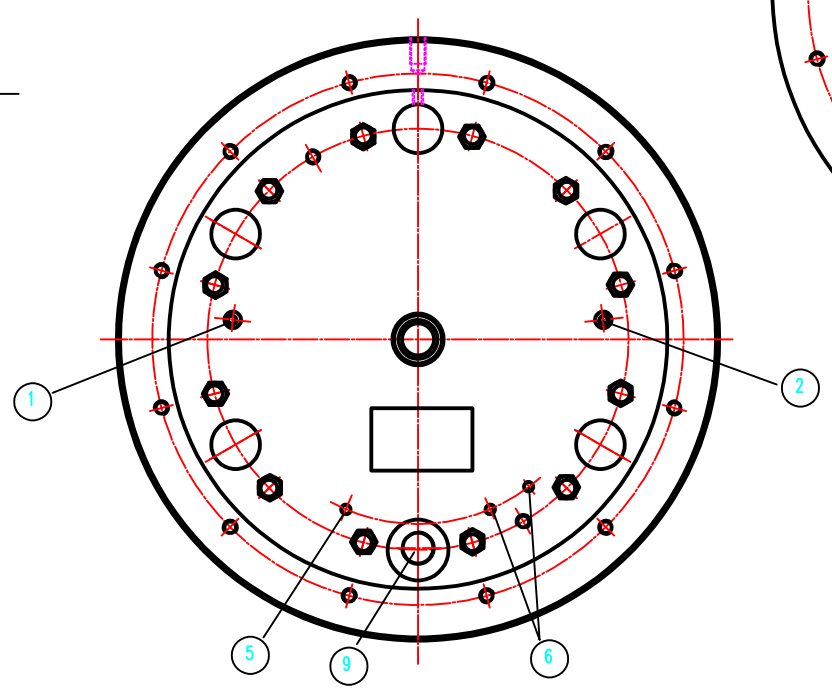
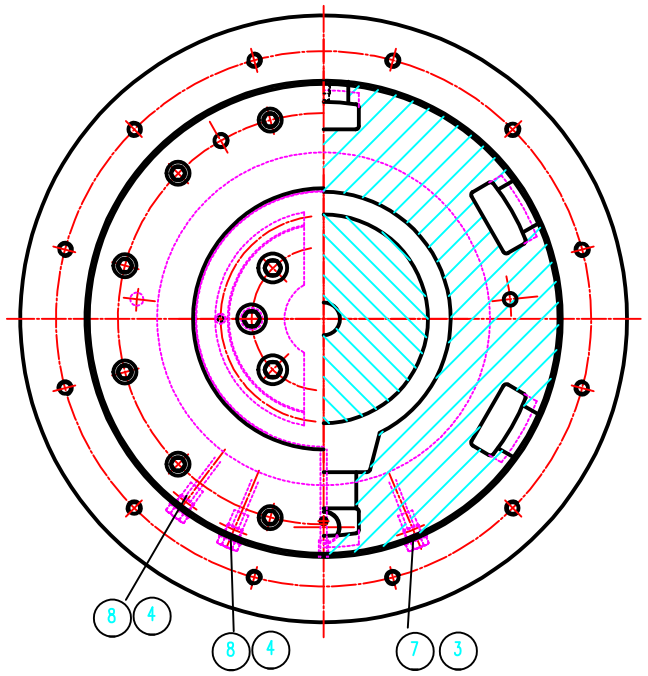


Flange of mainbody air housing 2.





Technical Requirement

1.Put number 2 with lithium grease during assembly on the position of MiØN.
2.Put number 2 with lithium grease of 1.53kg into three bearing by the lube fitting after assembly.
3.Molybdenum disulfide shall be smeared on the surface befor assembly for all the

① Lube journal bearing M18x1.5
② Lube journal,thrust bearing M18x1.5
③ Radial position of journal ,thrust bearing G1/2".
④ Radial position of journal ,thrust bearing 2-M20x1.5.

¼¼ Êõ Òª Çó

1iØЬÖÃMiØNÓÚ×é×Ë±¼ÓÈëÎÞª ÁÏ®»ùÈó»Ö¨í£
2iØ×é×™6£¨Í¨ÿ¼ÓÓÍ×Ì ØÆý ëÖó ÐÌ¼ÓÈë2.3kgµÃ¶Þª ÁÏ®»ùÈó»Ö¨í£
3iØ£ÙÓÐÅÝ¶¤íØÅÝÊ¨ÖÚ×é×Ç'±íÃæÍé¶ÞÁò»¯ÎõÌ£
4iØÐª Á25×é×Ç'¼Ó¶ÞÁò»¯ÎÈó»Ö¨í£
5iØ£ÙÓÐÅÚ·ä±íÃæÍ¿ÃÚ·ä½ºí£
6iØµ±£ÓÊ±¼ÆÐª Á7ÃÚ¼ÓÃG»£ Ê Óí£ ÃÚ·äÓÃ£©Í£
7iØÐª Á(ÅÝÊ´)20iØ23iØ24½ôÁ|Ó¼350N.m£ ÐÐª Á27½ôÁ|Ó¼960N.mí£